

Product information

C.A.R. Fit 1K-Plastic-Primer

Site 1 / 2

Version 2 / 0726

Product description

1K adhesion primer for almost all plastics used in the automotive industrie: ABS, EP-laminate, PA, PBT, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.

Color

Transparent silver

Hardener

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Dilution

Ready to spray

Spraying viscosity 4 mm DIN

Gravity spray gun 12 - 15 s

Application method

Application method	Pressure	Nozzle
Gravity spray gun	1.6 - 2.0 bar	1.2 - 1.3 mm

Processing conditions

Ensure an adequate supply and exhaust air ventilation. Working temperature must be at least +10 °C. Max. air humidity 80 %.

Spraying operations	DFT	Consumption
1	3 - 5 µm	8 - 10 m²/l

Flash-off time

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Drying

Object temperature 20 °C

Recoatable 10 minutes

Pot life at 20 °C

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Product information

C.A.R. Fit 1K-Plastic-Primer

Site 2 / 2

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VOC regulation

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Processing tips

Before application, reheat the object to be painted for 60 minutes at 60°C. Degrease the surface thoroughly with antistatic plastic degreaser or silicone degreaser. Sand while using antistatic plastic degreaser or silicone degreaser. Clean again with antistatic plastic degreaser or silicone degreaser. Allow parts to dry completely. ATTENTION: Separating substances must be removed completely! After the aforesaid preparation we recommend to do a wetting test with water. If the water rolls off quickly repeat the pre-treatment.